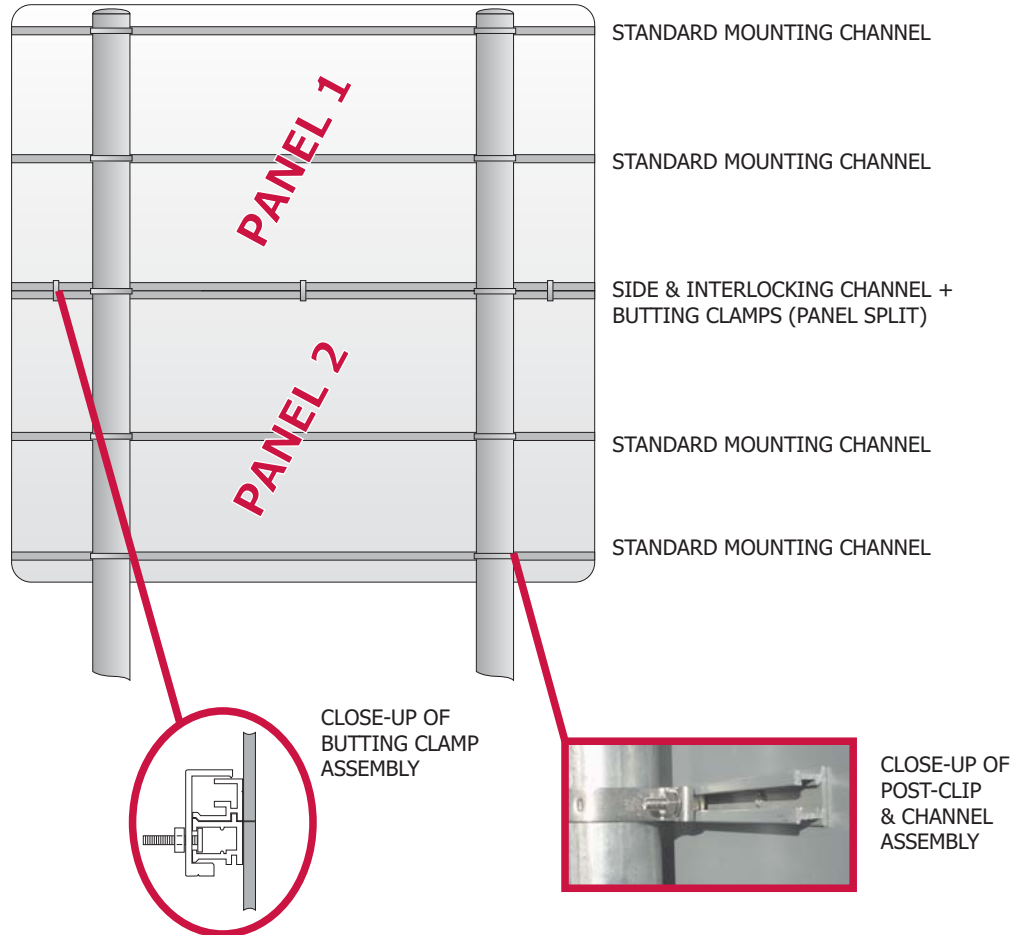


Sign assembly



General assembly information for post-mounted signs

These guidelines introduce the main components involved in sign assembly: Panels, Channel, Posts, Clips & Butting Clamps. (see diagram below)
Larger signs are made up from multiple panels, secured together using butting clamps.



Glossary of terms:

Mounting channel:

Extruded aluminium strips riveted to rear, supports & strengthens sign.

Interlocking channel:

As above, but used to secure plates that butt together.

Butting Clamps:

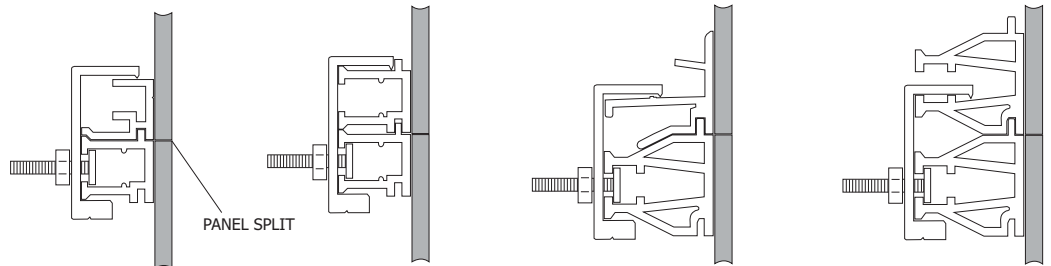
Secure panels together as shown in diagram.

Post-Clips:

Used to secure sign to the post; the clip wraps around the post and bolts into the channel.

Universal butting clamp fitting to different Morelock Channel combinations:-

- 1) Medium Interlocking Channel to Medium Side Lock Channel.
- 2) Medium Interlocking Channel to Medium Interlocking Channel.
- 3) Large Interlocking Channel to Large Side Lock Channel.
- 4) Large Interlocking Channel to Large Interlocking Channel.



Where possible, signs should be fitted by professional sign erectors. These are a basic set of guidelines for fitting, and do not cover health & safety issues or the need for/operation of lifting equipment.

NOTE:
Butting clamps
MUST be used on all
multi-panel signs



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